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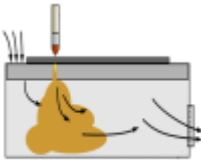
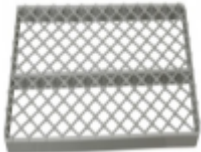

Date: October 07, 2021
 Valid For 90 Days
Quotation # 015842-R2




End User:
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 Vinnie Heller
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EQUIPMENT

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
TROOPER5X10	<p>THE TROOPER - 5ft X 10ft (Unitized)</p> <p>THE TROOPER - not a hobby machine but a compact, medium duty, budget-friendly plasma cutting system. Experiencing a "bottleneck" in your manufacturing schedule? Tight budget? Here is your solution.</p> <p>FEATURES:</p> <ul style="list-style-type: none"> Effective Cutting Width – 5ft 6 inches Effective Cutting Length – 10ft 6 inches Plasma/Hose/Electrical Cable lengths - 50ft 3" X 3" Extruded Aluminum Bridge Heavy Duty Trucks Dual Side Rack and Pinion Servo Motor Drive System (X,Y) Ball screw stepper drive Z Axis Hiwin linear guide rails with Hiwin bearing blocks Lowered Rails for loading clearance Welded Steel Frame Construction Limit and Homing Switches Enclosed Cable Track to protect electrical cables and gas hoses (when applicable) Reinforced Steel Lip around top of machine "bed" to protect against accidental hits made with Fork Lift or Plate, during Material loading and/or unloading <p>SPECIFICATIONS:</p> <ul style="list-style-type: none"> Rapid Traverse Speed – up to 1000 ipm Vertical Positioning Speeds – up to 150 ipm Vertical Torch Stroke – 6 inches Maximum Number of Plasma Stations – 1 (one) Maximum Number of Oxy-fuel Stations – 1 (one) Positioning Accuracy: (+/-) .007 Repeatability: (+/-) .002 <p>TWO YEAR WARRANTY</p>	1	25,246.00	\$25,246.00



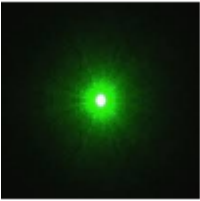







PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
BDD	<p>Single Zone Downdraft Table</p> <p>FEATURES:</p> <ol style="list-style-type: none"> 1. 18 inches deep 2. Unitized into machine body 3. Single Zone 4. 1/8" x 3" steel Slats included 5. Single outlet for fume exhaust system connection - located center back of table. 6. Manual clean-out (Slag Removal Trays available) <p>NOTE:</p> <p>Portable Vacuum System or Fan Assembly for fume exhaust is not included but can be purchased from LSCS or your local Welding Supply Store.</p>	1	4,700.00	\$4,700.00
				
SMALLPARTSTRA	<p>Expanded Metal - Small Parts Catcher</p> <p>Medium weight Catcher Tray manufactured from Expanded Metal Eliminates parts and debris slipping between slats and beyond Operator's reach. Sized to quoted table</p>	1	0.00	Included
				
PC Controller	<p>Controller with LSCS OPERATING SOFTWARE</p> <p>INCLUDES:</p> <ul style="list-style-type: none"> Desktop Computer Intel I3 Duo Core Processor 4 Gigabytes DDR4 SDRAM Memory 1 - 500 Gigabyte Hard Drive 4 - USB 3.1 Gen 1 (2 front/2 rear) 2 - USB 2.0 (2 rear) 1 - RJ-45 Ethernet port 1 - HDMI 1 - Display Port 1.2 1 - Adaptor for HDMI to VGA (6") <p>Windows 10 Professional / 64 Bit LED Computer Monitor USB Keyboard/Optical Mouse</p> <p>All fully interfaced and tested with Customer's Machine</p> <p>LSCS SOFTWARE:</p> <p>LSCS allows a typical PC to perform like a CNC. It is rich in features and provides great value to those needing a CNC without the high price. LSCS works with most Window PC's to control the motion of motors, both Stepper and Servo, by processing G-Codes. While comprising a variety of advanced features, it is an extremely intuitive CNC package and is customizable.</p> <p>FEATURES:</p> <ul style="list-style-type: none"> Direct import of DXF, BMP, JPG, and JPGL files through Lazy-CAM Visual G-Code Display Fully customizable interface Generates M-Codes and Macros using VBSCRIPT Plasma Torch on/off button and THC on/off button Error Message Display Real-time Cut Display <p>Customer is provided with all original Software Licensing</p>	1	1,430.00	\$1,430.00
				

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
VCARVPRO	 <p>V-CARVEPRO - CAD SOFTWARE</p> <p>FEATURES:</p> <ul style="list-style-type: none"> Intuitive full CAD Software Vector Shape Creation Image tracing (Vectorization) Advanced Text Tools Import 2D Data (DXF, DWG, EPS, EI) etc Basic Dimensioning Vector Transform and Editing Vector Layout True Shape Nesting Layer Management Rulers, Snap Grid and Guidelines 2-D Profiling with Interactive Tabs, bridges, lead-in and lead-out <p>Ramp Option Wrapped 4th axis available when applicable</p> <p>Disc Copy & Licensing Provided Commercial use single seat No annual subscription needed, updates can be purchased as they become available.</p> <p>Standard Text & Number Library TruType/Open Type Font Compatible</p> <p>Free Trial Software Download http://www.vectric.com/downloads/trial-software.html</p>	1	699.00	\$699.00
SHEETCAM	 <p>SHEET CAM [TNG] Software</p> <p>An affordable yet powerful system which, by means of the proper tool definition, provides all the important parameters required for plate cutting. Allows SheetCAM to calculate torch path for best material usage. Automatic cut ordering ensures inside contours of all parts are cut before outside contours.</p> <p>FEATURES:</p> <ul style="list-style-type: none"> Program pierce and cut height Kerf width Oxy-fuel Pre-heat and Pierce delay time Optional Ramp Piercing Array Nesting Cut Path Generator Software License Provided no annual subscription needed <p>http://www.sheetcam.com/</p>	1	180.00	\$180.00
SIGNTORCH	 <p>Sign Torch Software - Super Bundle</p> <p>Super Bundle includes 4,321 Pre-Drawn Vector Art Designs, all at your fingertips.</p> <p>FEATURES:</p> <ul style="list-style-type: none"> 5 Vector Formats AI, CMX, EPS, SVG and DXF Clip Art for CNC CAD CAM. Allows intricate cutting of parts in multiple materials including CNC Plasma, Router, Laser, Waterjet, as well as engraving/scribe marking <p>http://www.signtorch.com/store/super-bundle</p>	1	199.00	\$199.00

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
HP65-25LEADS	<p>Hypertherm PM-65 - Machine Torch-25ft Leads</p> <p>POWERMAX Systems use plasma to melt metal, and dry compressed air or nitrogen to blow the molten metal away. In almost all cases, this leaves a good quality cut edge, ready to accept most welds.</p> <p>MILD STEEL:</p> <p>10GA - 65 amps – 224 IPM 1/4 inch – 65 amps – 116 IPM 1/2 inch – 65 amps – 40 IPM 5/8 inch – 65 amps - 26 IPM</p> <p>STAINLESS:</p> <p>10GA - 65 amps – 296 IPM 1/4 inch – 65 amps – 96 IPM 3/8 inch – 65 amps – 52 IPM 1/2 inch – 65 amps - 32 IPM</p> <p>ALUMINUM:</p> <p>10GA - 65 amps – 336 IPM 1/4 inch – 65 amps – 152 IPM 3/8 inch – 65 amps – 68 IPM 1/2 inch – 65 amps - 48 IPM</p> <p>INPUT VOLTAGES:</p> <p>CSA 200 – 240 V, 1-PH, 50-60 Hz 480 V, 3-PH, 50-60 Hz</p> <p>DUTY CYCLE AT 104 DEG. FAHRENHEIT</p> <p>CSA 50% @ 65 A, 230 – 600 V, 1/3-PH 40% @ 65 A, 200 – 208 V, 1/3-PH 100% @ 46 A, 230 – 600 V, 1/3-PH</p>	1	3,356.00	\$3,356.00
KITPM65	<p>Hypertherm Power Max 65 Consumable Kit #851467</p> <p>2 each Swirl Ring 45/65/85 6 each Electrode 45 A- 105 A 2 each Nozzle 45 A 2 each Nozzle 65 A 2 each Nozzle 45 A Fine Cut 2 each Nozzle 65/85 Gouging 1 each Retaining Cap 45/65/85 A 1 each Retaining Cap 45/65/85 A Mech 1 each Shield 45/65/85 A Mechanized 1 each Shield 45 A Gouging 1 each Deflector 45/65/85 A Mech, unshielded</p>	1	230.00	\$230.00
lscs	<p>LSCS Master Stand</p> <p>14 Gauge Steel Construction Epoxy Coated Ergonomic Keyboard Placement 43" tall 17" wide</p>	1	595.00	\$595.00



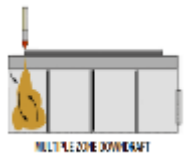


PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
THC-BREAKAWAY	<p>Plasma Station/Arc Voltage Height Control/Magnetic Breakaway</p> <p>Maintains proper distance between torch and material avoiding torch/consumable damage if plate bows due to heat</p> <p>INCLUDES:</p> <ul style="list-style-type: none"> Arc Voltage Height Control Magnetic Breakaway Mount Ball Screw Design Digital read out screen Tip Height up/down Torch on light, Arc OK light, Ready light <p>MAGNETIC BREAKAWAY MOUNT:</p> <p>Breakaway design can reduce or even eliminate the risk of damage to the Plasma or Oxy-fuel Torch Head. Should torch crash into an upturned part or plate edge, the magnetized mount will break away and machine travel automatically stops. Operator can immediately and precisely re-position the torch and return to work - avoiding costly down time and the expense of purchasing a replacement torch head package</p>	1	389.00	\$389.00
				
FLOATINGHEADS\	<p>Floating Head Switch</p> <p>FEATURES/BENEFITS:</p> <p>The floating head switch function allows for THC backup should the Ohmic Sensor fail.</p> <p>This can occur if the material has been subjected to paint, oil, unknown chemicals, corrosion etc.</p> <p>The addition of the Floating Head option will avoid "cut failure" by sensing the plate surface.</p>	1	0.00	Included
				
LaserAlign	<p>Laser Alignment</p> <p>FEATURES:</p> <p>The laser alignment feature assists machine operators in determining where the cutting head is located in relation to the pierce point. This option is also a safety feature. No matter the size of the system – an operator should avoid climbing on the cutting table or leaning across the rails to check the placement of his torch. The laser light indicator helps to avoid this potential hazard.</p>	1	498.00	\$498.00
				
5GALPLASMAGRN	<p>5Gal Bucket Plasma Green 1050</p> <p>Corrosion inhibitor products are used to keep cutting equipment from rusting and to impart corrosion protection to work pieces. Also wards off odors caused by stagnation and bacterial growth. Good fluid maintenance is rewarded by long tank life. Prevents freezing of water in cold climates. Prevents insect habitats from forming (Mosquito Colonies) in warm climates</p> <ul style="list-style-type: none"> Prevents corrosion, bacteria, hot spotting Does not thermally degrade meaning no change-outs are required Contains anti-rust, anti-foam, and anti-bacterial chemistry Mix with water at 20:1 ratio (5% Solution) Easily rinses off with water; does not leave marks Can be reused 	3	160.00	\$480.00
				

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
GREASEGUN	GREASE GUN CONSISTS OF 1 grease gun with nozzle LINEAR PRECISION RAILS require a metric grease gun attachment P-535-0025 Grease Gun Fitting - Fittings Kit	1	25.00	\$25.00
	 			
TECHSUP	Machine Lifetime Technical Phone Support Free Telephone technical Support is provided - Monday through Friday from 8:00am to 5:00pm Central Standard Time. (Holidays not included). Support extends to the original purchaser and for the life of the Machine and its original components. If machine and its components are sold to another party, a "Lifetime Telephone Support" Transfer Fee of \$1,200.00 (U.S) will apply. Serial Number of machine and its components must be provided at time of transfer application.	1	0.00	Included
				
Shiptms	Shipping -Hot Shot Delivery INCLUDES: Heavy Duty Heat-shrink wrapping Oversize permits if applicable ORIGIN: Lone Star Cutting Solutions Facility-Mineola, TX DESTINATION: Customers facility Note: Customer is responsible for unloading equipment. Please contact us for information regarding an appropriately sized Fork Lift. If no Forklift is available at the customer's site, arrangements can be made for Freight Company to provide one – in certain locations. For further information, please read the SHIPPING AGREEMENT page attached to the Proposal. Any questions? Customer Service 903-569-3190. All shipment are F.O.B.Ship point and will be the responsibility of the customer after leaving the LSCS Dock in Mineola, TX. Customers are responsible for inspecting shipments upon arrival and filing any necessary Claims. Manufacturer's warranty does not cover shipping damages.	1	983.00	\$983.00
				
Installation and Training	Installation and Basic Training - 1 day by TSI Technician	1	\$900.00	\$900.00

EQUIPMENT GRAND TOTAL: \$39,910.00

OPTIONAL

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
PM85-25ftLEADS	Hypertherm PM-85 - Machine Torch-25ft Leads  <p>POWERMAX Systems use plasma to melt metal, and dry compressed air or nitrogen to blow the molten metal away. In almost all cases, this leaves a good quality cut edge, ready to accept most welds.</p> <p>MILD STEEL: 1/4 inch – 85 amps – 160 IPM 1/2 inch – 85 amps – 56 IPM 3/4 inch – 85 amps – 29 IPM</p> <p>STAINLESS: 1/4 inch – 85 amps – 164 IPM 1/2 inch – 85 amps – 48 IPM 3/4 inch – 85 amps – 24 IPM</p> <p>ALUMINUM: 1/4 inch – 85 amps – 172 IPM 1/2 inch – 85 amps – 68 IPM 3/4 inch – 85 amps – 37 IPM</p> <p>INPUT VOLTAGES: CSA 200 – 480 V, 1-PH, 50/60 Hz 200 – 600 V, 3-PH, 50/60 Hz</p> <p>DUTY CYCLE AT 104 DEG. FAHRENHEIT CSA 60% @ 85 A, 230 – 600 V, 3-PH 60% @ 85 A, 480 V, 1-PH 50% @ 85 A, 240 V, 1-PH 50% @ 85 A, 200 – 208 V, 3-PH 40% @ 85 A, 200 – 208 V, 1-PH 100% @ 66 A, 230 – 600 V, 1/3-PH</p>	1	4,279.00	Optional
PVMXKIT	Hypertherm Power Max 85 Consumable Kit #851470  <p>2 each Swirl Ring 45/65/85 6 each Electrode 45 A- 105 A 2 each Nozzle 45 A 2 each Nozzle 65 A 2 each Nozzle 85 A 2 each Nozzle 45 A Fine Cut 2 each Nozzle 65/85 Gouging 1 each Retaining Cap 45/65/85 A 1 each Retaining Cap 45/65/85 A Mech 1 each Shield 45/65/85 A Mechanized 1 each Shield 45 A Gouging 1 each Deflector 45/65/85 A Mech, unshielded</p>	1	230.00	Optional
ZONED-DD	Zoned Down Draft Table  <p>FEATURES: Electronically controlled automatic Zones with Baffles included Zones come in 2ft long lengths and are measured longitudinally X the width of the machine work area Exhaust outlet for customer supplied/purchased fume extraction system. Solid Steel Construction</p> <p>VACUUM AND FILTRATION SYSTEM IS NOT INCLUDED Please contact Factory for System pricing</p>	1	10,200.00	Optional